

Technical Data Sheet
POLYFORT® FPP 1237
 Polypropylene
 Engineering Plastics



Product Description

PP 20% Calcium Carbonate

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm ³	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	4420 psi	30.5 MPa	ASTM D638
Tensile Elongation ¹ (Break)	30 %	30 %	ASTM D638
Flexural Modulus ²	334000 psi	2300 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.47 ft·lb/in	25 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	225 °F	107 °C	
264 psi (1.8 MPa), Unannealed	138 °F	59.0 °C	

Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Filler Content	20 %	20 %	ASTM D5630

Notes
¹ 2.0 in/min (50 mm/min)
² 0.051 in/min (1.3 mm/min)

Notes
 These are typical property values not to be construed as specification limits.